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PRODUCT TABLE

Water-based Coatings	Visual effect*	Suitable for Paper (P)/ Board (B)/ Foil (F)	Long (L) or Short (S) Delivery	Properties	
UNIVERSAL COATINGS INLINE COATING UNIT					
Single sided					
CoatMax S 40.80 SG	SG	P/B	L	High gloss and brilliance	
CoatMax S 40.81 SG	SG	P/B	L	Outstanding gloss and brilliance	
CoatMax S 40.50 G	G	B	L/S	Standard gloss coating	
CoatMax S 40.52 G	G	P/B/F	L/S	Foil and non absorbing substrate	
Double sided					
CoatMax D 50.70 HG	HG	P/B	L/S	High gloss coating for double sided application	
CoatMax D 50.58 G	G	P/B	L/S	Standard gloss coating	
CoatMax D 50.55 G	G	P/B	L/S	High performance gloss for commercial printing	
CoatMax D 50.40 N	N	P/B	L/S	Invisible protection, neutral look and feel	
CoatMax D 50.30 SM	S	P/B	L/S	Standard silk coating	
CoatMax D 50.10 M	M	P/B	L/S	Standard matt coating	
CoatMax D 50.14 M	M	P/B/F	L/S	High performance matt for commercial printing	
CoatMax D 50.18 EM	EM	P/B	L/S	Extra matt coating	
Next to above mentioned basic products, further alternatives and special coatings are available depending on substrate and technical application parameters.					
PRIMERS INLINE COATING UNIT					
CoatMax S Primer 40.51 G	HG	P/B	L	Special primer for UV inline/double coater	
CoatMax S Primer 40.53 G	G	P/B	L/S	Gloss primer for UV coatings and foil lamination	
CoatMax S Primer 50.15 G	G	P/B	L/S	Gloss primer with maximum adhesion	
CoatMax D Primer 50.20 N	N	P/B	L/S	Neutral primer for UV coatings and foil lamination	
CoatMax D Primer 50.12 M	M	P/B	L/S	Matt primer for UV coatings and foil lamination	
CoatMax D Primer 50.48 M	M	P/B	L/S	Matt primer with maximum adhesion	
LOW MIGRATION INLINE COATING UNIT					
CoatMax LM 50.47 G	G	P/B	L/S	Proven with global and specific migration testing	
CoatMax LM 50.35 SM	S	P/B	L/S	Proven with global and specific migration testing	
CoatMax LM 50.15 M	M	P/B	L/S	Proven with global and specific migration testing	
INK DUCT COATINGS					
CoatMax ID 60.30 G	G	P/B	L/S	Viscous high gloss coating for ink duct	
CoatMax ID 60.31 SM	S	P/B	L/S	Viscous silk coating for ink duct	
CoatMax ID 60.32 M	M	P/B	L/S	Viscous matt coating for ink duct	
CoatMax ID 61.30 G	G	P/B	L/S	Pasty high gloss coating for ink duct	
CoatMax ID 61.31 SM	S	P/B	L/S	Pasty silk coating for ink duct	
CoatMax ID 61.32 M	M	P/B	L/S	Pasty matt coating for ink duct	

* SG = Super Gloss | HG = High Gloss | G = Gloss | N = Neutral | S = Silk | M = Matt | EM = Extra Matt































UV Coatings

	Visual effect*	Suitable for Paper (P)/ Board (B)/ Foil (F)	Inline over conventional inks + WB primer	Inline over UV ink	In or Off-line	Properties	
UNIVERSAL COATINGS INLINE COATING UNIT							
CoatMax UV 70.70 G	HG	P/B/F	•	•	I/O	Allround/Standard	 
CoatMax UV 70.71 G	HG	P/B/F		•	I/O	Narrow web application	 
CoatMax UV 70.75 G	HG	P/B		•	I/O	Low yellowing	 
CoatMax UV 70.80 G	HG	P/B	•	•	I/O	Glueable, suited for hot foil, for TwinSpot effect application	 
CoatMax UV 70.41 M	M	P/B/F	•	•	I/O	Allround/Standard	 
LOW MIGRATION INLINE COATING UNIT							
CoatMax LM UV 70.65 G	HG	P/B/F	•	•	I/O	Proven with global and specific migration testing	  
INK DUCT COATINGS							
CoatMax UV 80.70 G	HG	P/B/F		•	I/O	Viscous, not for normal offset plate application	 
CoatMax UV 80.10 M	M	P/B/F		•	I/O	Viscous, not for normal offset plate application	 
OIL BASED COATINGS							
FO-260 TWINSPOT	Oil based primer, giving a structured matt effect in combination with a TwinSpot-compatible UV gloss coating.						 

* HG = High Gloss | M = Matt

Washes

	Conventional ink	UV ink	Hybride ink	Flashpoint (°C)	Properties	
SUITED FOR NBR						
Not water miscible						
WashMax 40.10 NM	•			40	Fast drying	 
WashMax 100.60 FI	•			100	Suited for filtration	  
Water miscible						
WashMax 40.20 MI	•			45	Fast drying	  
WashMax 60.10 MI	•			64	Manual and automatic cleaning	 
WashMax 100.70 MI	•			100	For automatic washing systems	  
WashMax 60.65 MI	•			62	Especially suited for brush automatic blanket washing systems	  
SUITED FOR EPDM						
Water miscible						
WashMax UVE 60.60 MI		•	•	75	For UV and flexo inks	  
WashMax UVC 60.30 MI	•	•	•	76	Suitable for all roller types	  
WashMax UVC 100.01	•	•		96	For unbaked and process less printing plates, suited for NBR and EPDM	  
WashMax UVN 60.28	•	•		68	Suited for NBR	  



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Founts

	Dosage (%)	Conventional ink	UV/hybrid ink	Continuous forms	Properties	
WITH IPA						
FountMax Blue 30.50 PRO-T	2-3	•	•		For use with FUJIFILM PRO-T plates	
FountMax Blue 30.11	2-3	•	•	•	For all dampening systems	
IPA-FREE						
FountMax Blue 30.40 AF PRO-T	3-4	•	•		For use with FUJIFILM PRO-T plates	
FountMax Blue 30.30 AF	3-4	•	•		Especially suited for metallic inks	
FountMax Blue 30.41 XtraDry	3-4	•		•	Contains cobalt-free drying agent	
FountMax Blue 30.25 AF	3-4	•	•	•	Suitable for all water qualities	
FountMax Blue 30.33 AF	3-4	•	•		For medium to hard water, reduced ink feed back	

Spray Powders

	Paper weight	Recommended for use with coating	
UNCOATED			
ECOPOWDER UC 20	< 150 g		
ECOPOWDER UC 30	125 g - 250 g		
ECOPOWDER UC 50	> 250 g		
COATED			
ECOPOWDER C 5020	< 150 g	•	
ECOPOWDER C 5030	125 g - 250 g	•	
ECOPOWDER C 5050	> 250 g	•	

All our spray powders are approved by the German 'Berufsgenossenschaft' (Printers Association)



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Auxiliaries

INK AUXILIARIES		
XtraMax Anti-Skin I47	Anti-skin for oxidative drying inks	  
XtraMax Fresh Start I46	Ink refresher	  
GRAFODRY	Drying additive	  
XtraMax Litho Control I48	Improved water/ink balance (esp. with low ink coverage)	  
GRAFO GEL	Tack reducing ink additive	  
FOUNT AUXILIARIES		
ANTI FOAM	Anti foam for the ready mixed fountain solution	 
XtraMax System Cleaner F15	Cleaning concentrate for the dampening water circuit	  
ECODRY	Cobalt-free drying stimulator, to be mixed with the fount	  
FOUNTCONTROL	Monitoring kit for the fountain concentration	 
IPAFIX	Substitute for isopropylalcohol, VOC reduction	   
XtraMax Water Mineral F12	Rehardener for RO water	  
XtraMax Damp Wash F10	Degreasing cleaner for the dampening rollers	  
WATER MINERAL S1	Rehardener for optimum water conditions, safety label free	   
COATING AUXILIARIES		
VARNISH REMOVER	Mild effective cleaner for water based coatings	  
ANILOX CLEANING GEL	Anilox cleaner for removing dried water based coating residues	  
VARNISH RETARDER	Start up aid and retarder for water based ink duct coatings	
CLEANING AUXILIARIES		
XtraMax Cylinder Wash C21	Protective cleaner for impression cylinders and other metal parts	  
REVIVAL GEL	Glaze remover for rollers and blankets	  
XtraMax Revival Wash R70	Rubber rejuvenator for roller and blankets - fast evaporation	  
XtraMax Rejuvenator Wash R73	Rubber rejuvenator for roller and blankets - medium evaporation	  
XtraMax Revival Wash R72	Rubber rejuvenator for roller and blankets - slow evaporation	  
XtraMax Hand Cleaner C31	Skin-friendly hand cleaner	
XtraMax Ink Cleaner I45	Powerful cleaner for dried ink residues	  
XtraMax Ink Cleaner I49	Ink roller cleaning paste	  
XtraMax Multicleaner C32	Multipurpose Cleaner	  
MULTICLEAN 2010	Multipurpose and powerful cleaner	   
SPECIALITY CHEMICALS		
ANTISTAT LIQUID	Antistatic liquid for machine parts	  
XtraMax Cylinder Oil S92	Protection oil for rollers running idle	  
ROLLER PASTE	Protection paste for rollers when running idle	  
XtraMax Water Flow S85	Protective additive for water used in automatic cleaning devices	  
FORMASIL SPRAY	Universal silicone spray	  
XtraMax Cylinder Oil C15	Corrosion protective oil for all press parts	  
ROLLER PASTE UV	Ink roller cleaning paste for UV inks	  

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Glues

	Visc. (mPas)	Main glue systems	
PACKAGING			
Folding boxes			
GlueMax D 90.22 P	3,100	HHS MMDD serie; Robatech ECX 100 serie; Glue disc or cliché	 
GlueMax D 90.23 P	2,200	HHS MMDD serie; Robatech ECX 100 serie; Glue disc or cliché	 
GlueMax D 90.28 P	3,800	HHS MMDD serie; Robatech ECX 100 serie; Glue disc or cliché	  
GlueMax D 90.27 P	800	HHS Dgun/Pgun; Robatech ECXM serie; Nordson LA 280	  
Lamination glue			
GlueMax D 90.51 P	2,000	Lamina or Tünkers	  
Window patching			
GlueMax D 90.44 P	1,300	Roller and cliché systems	 
BOOK BINDING			
Spine glue			
GlueMax H 90.31 B	4,500*	Kolbus, Heidelberg, Müller Martini binding line and similar	 
GlueMax H 90.36 B	5,000*	Kolbus, Heidelberg, Müller Martini binding line and similar	 
GlueMax D 90.34 B	12,000	Kolbus, Heidelberg, Müller Martini binding line and similar	 
Side glue			
GlueMax H 90.32 B	2,000*	Kolbus, Heidelberg, Müller Martini binding line and similar	 
Casemaking			
GlueMax G 91.45 B	2,700**	Kolbus, Hörauf or similar	 
Casing-in			
GlueMax D 90.30 B	3,000	Kolbus, Vbf, Müller Martini and similar	 
Padding glue			
GlueMax D 90.39 B	10,000	Roller systems or manually	  

* Viscosity at 160°C | ** Viscosity at 60°C

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Heatset

PRODUCT TABLE

Water-based Coatings				Visual effect*	Suitable for Paper/Board	Properties
UNIVERSAL COATINGS INLINE COATING UNIT						
Single sided						
CoatMax S 40.70 HG	HG	P	For application with Jetweb coater			
CoatMax S 50.45 SM	S	P	For application with Jetweb coater			
* HG = High Gloss S = Silk						
Washes				Flashpoint (C°)	Non VOC	Properties
SUITED FOR NBR						
Not water miscible						
WashMax 60.40 NM	62		Manual and automatic ink roller cleaning systems			
Water miscible						
WashMax 60.10 MI	64		Manual and automatic cleaning			
WashMax 100.20 BIO	105	x	Non VOC, automatic blanket washing systems			
WashMax 100.40 BIO	104	x	Maximum dryer security, improved cleaning properties			
Glues				Visc. (mPas)	Main glue systems	Properties
CROSSWEB GLUEING						
GlueMax D 90.16 HS	3,400		Planatol Crossweb			
FOLD GLUEING						
GlueMax D 90.14 HS	50		Baldwin Microset			
GlueMax D 90.11 HS	60		Baldwin Microset			
GlueMax D 90.15 HS	200		Planatol Combijet; HHS Vario glue			
GlueMax D 90.13 HS	240		Planatol Combijet; HHS Vario glue			
GlueMax D 90.50 HS	280		Planatol Combijet; HHS Vario glue			
GlueMax D 90.12 HS	2,000		Planatol Opimatic, Baldwin Webtack, Valco RoBond			
GlueMax D 90.17 HS	2,000		Planatol Opimatic, Baldwin Webtack, Valco RoBond			
REMOISTABLE GLUEING						
GlueMax D 90.20 HS	900		Jetweb Coater			
GlueMax D 90.41 HS	400		Jetweb Coater			
Founts				Dosage (%)	Properties	Properties
IPA-FREE						
FountMax Red 20.10 AF	3-4		For all dampening systems			
FountMax Red 20.21 AF	3-4		Reduced piling, extended washing intervals			
FountMax Red 20.90 AF	3-4		For use with FUJIFILM PRO-V and unbaked plates			
FountMax Red 22.21 AF	3-4		Strong buffer capacity, suited for hard water			

Silicones

	Dosage (%)	Active content (%)	Properties	
WITHOUT WAX				
SilMax G60 CT	6-9	20	Optimum wetting	  
SilMax G70 CT	4-7	40	Optimum wetting	  
SilMax G80 CT	2-5	60	Optimum wetting	  
WITH WAX				
SilMax G60 CXT	6-9	20	Premium rub resistance	  
SilMax G70 CXT	4-7	40	Premium rub resistance	  
SilMax G80 CXT	2-5	60	Premium rub resistance	  

Auxiliaries

FOUNT AUXILIARIES				
ANTI FOAM	Anti foam for the ready mixed fountain solution			 
XtraMax System Cleaner F15	Cleaning concentrate for the dampening water circuit			  
FOUNTCONTROL	Monitoring kit for the fountain concentration			 
IPAFIX	Economical substitute for isopropylalcohol, VOC reduction			   
XtraMax Water Mineral F12	Rehardener for RO water			  
XtraMax Damp Wash F10	Degreasing cleaner for the dampening rollers			  
WATER MINERAL S1	Rehardener for optimum water conditions, safety label free			   
COATING AUXILIARIES				
VARNISH REMOVER	Mild effective cleaner for water based coatings			  
ANILOX CLEANING GEL	Anilox cleaner for removing dried water based coating residues			  
CLEANING AUXILIARIES				
XtraMax Cylinder Wash C21	Protective cleaner for impression cylinders and other metal parts			  
REVIVAL GEL	Glaze remover for rollers and blankets			  
XtraMax Revival Wash R70	Rubber rejuvenator for roller and blankets - fast evaporation			  
XtraMax Rejuvenator Wash R73	Rubber rejuvenator for roller and blankets - medium evaporation			  
XtraMax Revival Wash R72	Rubber rejuvenator for roller and blankets - slow evaporation			  
XtraMax Hand Cleaner C31	Skin-friendly hand cleaner			
XtraMax Ink Cleaner I45	Powerful cleaner for dried ink residues			  
MULTICLEAN 2010	Multipurpose and powerful cleaner			   
SPECIALITY CHEMICALS				
XtraMax Anti-Static S90	Antistatic additive for the ready to use silicone emulsion			  
ANTISTAT LIQUID	Antistatic liquid for machine parts			  
XtraMax Cylinder Oil S92	Protection oil for rollers running idle			  
ROLLER PASTE	Protection paste for rollers when running idle			  
XtraMax Water Flow S85	Protective additive for water used in automatic cleaning devices			  
FORMASIL SPRAY	Universal silicone spray			 
XtraMax Cylinder Oil C15	Corrosion protective oil for all press parts			  
XtraMax Easy Fold S95	Folding concentrate			  

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